MATERIAL SAFETY DATA SHEET

FORTRESS STABILIZATION SYSTEMS 184 West 64th Street PH: 734-424-0966 Holland MI 49423 EMERGENCY

PH: 800-207-6204

PRODUCT NAME:	FORTRESS #4020 EPOXY GEL Comp	A (Resin)		DATE: 04/04/04
I. INGREDIENT				
	OSHA – ACGIH			
Modified Epoxy Resin	C.A.S NO. Trade Secret	<u>TLV - TWA</u> ppm mg/m3 N/E N/E	<u>STEL</u> ppm mg/m3 N/E N/E	
Modified Epoxy Resin	Trade Secret			
* N/E = Not Established				
II. EMERGENCY OVERV	/IEW			
HMIS HEALTH 2	FLAMMABILITY	1	REACTIVITY	0
PHYSICAL FORM: COLOR: HUMAN HAZARDS: SAFETY HAZARDS: EXTINGUISHING MEDIA:	Paste Blue May be irritating to the eyes burns. May cause skin sensi Material will not burn unless Water spray, carbon dioxide,	tization. preheated.		cause thermal
III. PHYSICAL DATA				
Form: Color: Boiling Point: Flash Point Solubility in Water Vapour Pressure Relative Density:			> 260°C (> 50 > 260°C (> 50 249°C (480°F Neglible 0.03 mbar at) (Pensky-Martens)
IV. FIRE & EXPLOSION E	ΟΑΤΑ			
Alcohol resistant foams or protein foams may fi fire extinguishment. Ma evacuated. Special Equipment for Fire-Figl Do not enter confined s	r, carbon dioxide, dry chemical s (ATC type) are preferred if av unction, but much less effectiv aterial will not burn unless preh	, foam. Do not use d /ailable. General pur ely. Water fog, applie neated. Personnel in	N/D N/D N/D N/D irect water stream. pose synthetic foa ed gently may be u vicinity and downw , bunker coats, glo	ms (including AFFF) sed as blanket for <i>v</i> ind should be

V. STABILITY/REACTIVITY/TOXICOLOGICAL PROPERTIES

CHEMICAL STABILITY: Stable

CONDITIONS TO AVOID (if unstable): Avoid high temperatures.

INCOMPATIBILITY (Materials to Avoid): Can react vigorously with strong oxidizing agents, strong lewis or mineral acid, and strong mineral and organic bases. Avoid contact with water or liquids. Do not allow molten product to contact water or other liquids. This can cause violent eruptions, splatter hot material or ignite flammable material. Reaction with some curing agents may produce considerable heat and possible violent decomposition.

HAZARDOUS DECOMPOSITION PRODUCTS: Hazardous decomposition products depend on temperature, air supply and the presence of other materials. Uncontrolled exothermic reaction of epoxy resins release phenolics, carbon monoxide and water.

HAZARDOUS POLYMERIZATION: Will not occur by itself. Masses of more than one pound (0.5 kg) of product plus an aliphatic amine will cause irreversible polymerization with considerable heat build-up.

CONDITIONS TO AVOID (if polymerization may occur): Not applicable

ACUTE ORAL TOXICITY (LD50, RAT): >2000.00 mg/kg

ACUTE DERMAL TOXICITY (LD50, RABBIT): >2000.00 mg/kg (Estimate)

OTHER DATA: Toxicity data from similar products. Industrial chemicals such as this material with acute toxicity values shown above and whose vapors or mists are not likely to be encountered by humans when used in any reasonably foreseeable manner would not require a toxic label according to U.S. domestic and international transport regulations.

OTHER ACUTE EFFECTS: No Data.

IRRITATION EFFECTS DATA: No Data.

VI. ACCIDENTAL RELEASE MEASURES AND DISPOSAL CONSIDERATIONS

- **CONTAINMENT TECHNIQUES (REMOVAL OF IGNITION SOURCES, DIKING ETC):** Dike and contain. Contain runoff and dispose of properly. Remove contaminated soil to remove contaminated trace residues.
- **CLEAN-UP PROCEDURES:** Absorb with material such as sand, or polypropylene or polyethylene fiber products. Collect in suitable and properly label containers. Remove residual using hot soapy water. Residual can be removed with solvent. Solvents are not recommended for clean-up unless recommended exposure guidelines and safe handling practices for the specific solvent are followed. Consult appropriate solvent MSDS for handling instructions.
- **OTHER EMERGENCY ADVICE:** Notify authorities if any exposures to the general public or environment occurs or is likely to occur.
- **WASTE DISPOSAL:** If this product becomes a waste, it would not be a hazardous waste by RCRA criteria (40 CFR 261). Place in an appropriate disposal facility in compliance with local and federal regulations.

VII. HEALTH HAZARDS

- **ROUTES OF EXPOSURE:** Eye Contact, Skin Contact, Ingestion, Inhalation, Skin Absorption, Exposure Standards, No standards established for the product. Maintain air contaminant concentrations in the workplace at the lowest feasible levels.
- **HEALTH HAZARDS:** May be irritating to the eyes and skin. Contact with hot material can cause thermal burns. May cause skin sensitization.

TARGET ORGANS: Eye Skin Respiratory system

POTENTIAL HEALTH EFFECTS:

Inhalation- Not expected to be a relevant route of exposure, however, under conditions where exposure to vapors or mists is possible could cause respiratory tract infection. Skin- May be mildly irritating to the skin. Contact with hot material can cause thermal burns which may result in permanent damage. May cause skin sensitization. Eyes- May be mildly irritating to the eyes. Contact with hot material can cause thermal burns which may result in permanent damage or blindness. Ingestion- Not likely to be a relevant route of exposure.

SIGNS AND SYMPTOMS OF EXPOSURE (Possible Longer Term Effects): Repeated and/or prolonged exposure may cause skin sensitization, repeated exposures to low molecular weight epoxy resins of this type are not anticipated to cause any significant adverse effects. Many studies have been conducted to assess the potential carcinogenicity of diglycidyl ether of bisphenol A (DGEBPA). Although some weak evidence of carcinogenicity has been reported in animals, when all of the data are considered, the weight of the evidence does not show that DGEBPA is carcinogenic. Indeed, the most recent review of the available data be the International Agency for Research on Cancer (IARC) has concluded that DGEBPA isnot classified as a carcinogen. DGEBPA did not cause birth defects or other adverse effects on the fetus when pregnant rabbits were exposed by skin contact, the most likely route of exposure, or when pregnant rats or rabbits were exposed orally. In animal studies, this product has not been shown to interfere with reproduction.

MEDICAL CONDITIONS GENERALLY AGGRAVATED BY EXPOSURE: Asthma, Chronic Respiratory Disease (e.g. Bronchitis, Emphysema), Eye disease, Skin disorders and Allergies.

CARCINOGENS UNDER OSHA, ACGIH, NTP, IARC, OTHER: N/A

VIII. FIRST AID

EYE CONTACT

Flush eyes with water. Rest eyes for 30 minutes. If redness, burning, blurred vision or swelling persist, consult a physician.

SKIN CONTACT

In case of contact with hot product, immediately flood the affected area with cold water. Wipe excess material from exposed area. Flush exposed skin with water and follow by washing with soap if available. Carefully remove clothing; if clothing is tuck to a burn area, do not pull it off, but cut around it. Cover burn area with clean material. Transport to nearest medical facility for additional treatment.

INHALATION

Move patient to fresh air and provide oxygen if breathing is difficult. Give artificial respiration if not breathing. Get medical attention.

INGESTION

Single dose oral toxicity is considered to be extremely low. No hazards anticipated from swallowing small amounts of incidental to normal handling operations.

MSDS: FORTRESS #4020 EPOXY GEL Comp. A RESIN

IX. PERSONAL PROTECTION/EXPOSURE CONTROLS

EYE PROTECTION: Avoid contact with eyes. Wear chemical goggles if there is potential contact with eyes. Safety Spectacles.

HAND PROTECTION: Butyl; EVAL-Laminate.

RESPIRATORY PROTECTION: No respiratory protection is usually required under normal conditions of use.

PROTECTIVE CLOTHING: Wear appropriate respirator and protective clothing.

ENGINEERING CONTROLS: No specific controls needed.

IX. PERSONAL PROTECTION/EXPOSURE CONTROLS (CONTINUED)

WORK AND HYGIENIC PRACTICES: Provide readily accessible eye wash stations and safety showers. Wash at the end of each work shift and before eating, smoking or using the toilet. Promptly remove clothing that becomes contaminated. Use appropriate hand and skin lotions to protect the skin. Discard contaminated leather articles.

X. REGULATORY INFORMATION

US FEDERAL REGULATIONS

Resource Conservation and Recovery Act (RCRA): Not a hazardous waste under RCRA (40 CFR 261).

SARA Title III: Section 304 - CERCLA: Not listed.

- SARA Title III: Section 313 Toxic Chemical List (TCL): This product does not contain a toxic chemical for routine annual 'Toxic Chemical Release Reporting' under Sec. 313 (40 CFR 372).
- TSCA Section 8(b) Inventory Status: Chemical components listed on TSCA Inventory.
- **TSCA Section 12(b)** Export Notification: This product does not contain any chemical(s) that are subject to a Section 12(b) export notification.

INTERNATIONAL REGULATIONS

Canadian Inventory Status: All components included on the Domestic Substances List (DSL).

STATE REGULATIONS

PROPOSITION 65 SUBSTANCES (component(s) known to the State of California to cause cancer and/or reproductive toxicity and subject to warning and discharge requirements under the "Safe Drinking Water and Toxic Enforcement Act of 1986")

Epichlorohydrin (< 2 ppm) Carcinogenic.

NEW JERSEY TRADE SECRET REGISTRY NUMBER(S)

Phenol, 4, 4'-(-1methylethylidene)bis-, polymer with (chloromethyl)oxirane.

PENNSYLVANIA TRADE SECRET REGISTRY NUMBER(S)

Phenol, 4, 4'-(-1methylethylidene)bis-, polymer with (chloromethyl)oxirane.

XI. TRANSPORT INFORMATION

DOT NON-BULK SHIPPING NAME Not regulated. DOT BULK SHIPPING NAME Not regulated. IMO SIPPING DATA Not regulated. ICAO/IATA SHIPPING DATA Not regulated. D.O.T CLASS: Not regulated. HAZARDOUS INGREDIENT(S): Not regulated. D.O.T. LABELS: Not regulated

CAUTION: Misuse of empty containers can be hazardous. Empty containers can be hazardous if used to store toxic, flammable, or reactive materials. Cutting or welding of empty containers might cause fire, explosion or fumes from residues. Do not pressurize or expose to open flame or heat. Keep container closed and drum bungs in place.

The information on this data sheet represents our current data and best opinion as to the proper use and handling of this product under normal conditions. Any use of the product which is not in conformance with this data sheet or which involves using the product in combination with any other product or any other process is the responsibility of the user.